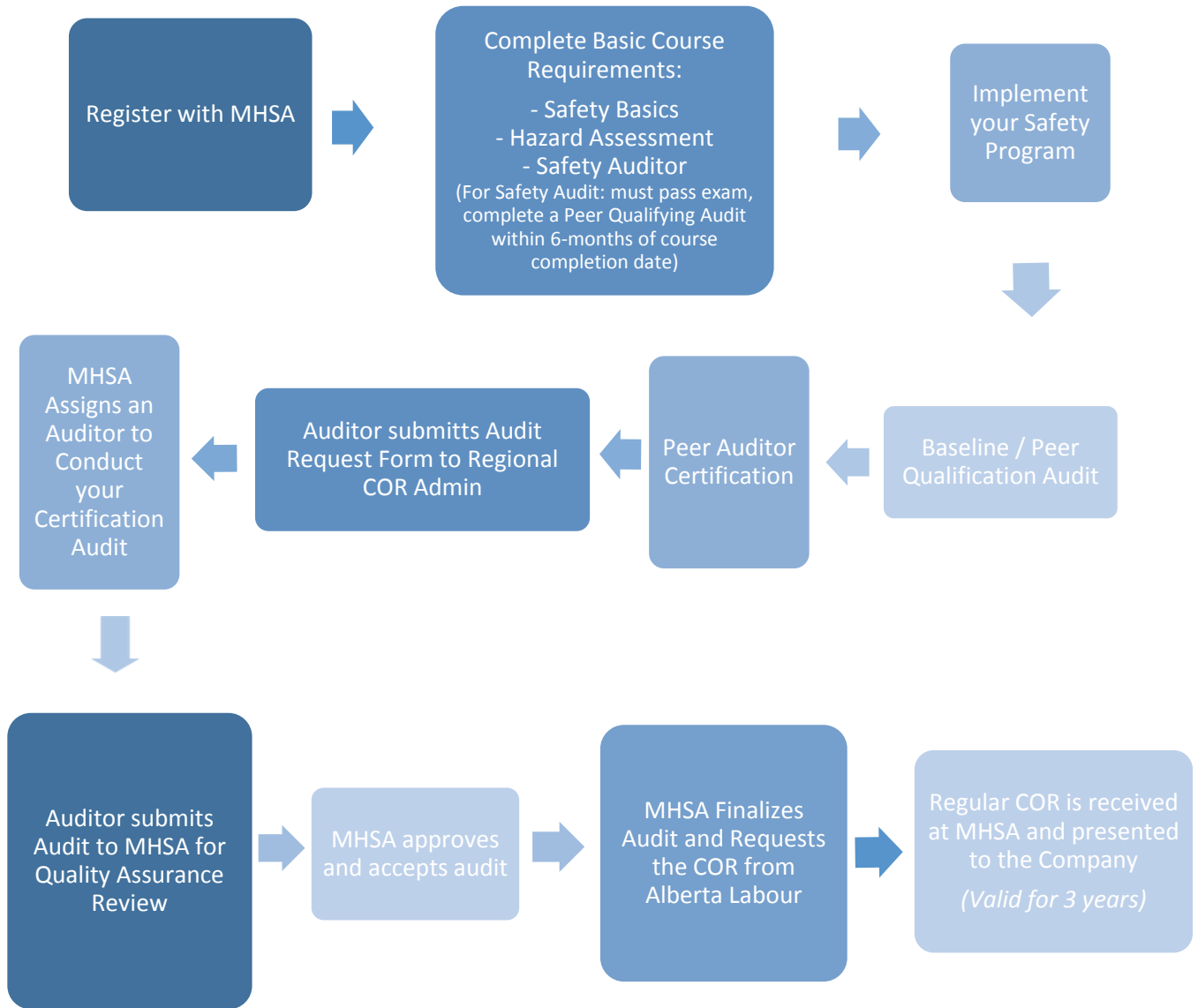


Regular COR Process (11 + Total Employees)



Note: Year 2 – Maintenance Audit (60% to pass)
Year 3 – Maintenance Audit (60% to pass)
Year 4 – Certification Audit to Re-Certify (80% to pass)